

## QS-style compression manifold fitting assemblies

Project information	
Job name:	Location:
Engineer:	Date submitted:
Contractor:	Submitted by:
Manufacturer's representative:	Approved by:

## Technical data

Material Brass

Temp/pressure ratings 73 °F (23 °C) at 160 psi (11 bar) 180 °F (82 °C) at 100 psi (6.9 bar) 200 °F (93 °C) at 80 psi (5.5 bar)

Prop 65 label required? Yes

## Product information and application use

The Uponor R20 Compression Fitting Assembly threads onto manifold loop outlets. This R20 QS (Quick Seal) compression fitting connects Wirsbo hePEX<sup>TM</sup> or Uponor AquaPEX® tubing to the manifold in radiant heating applications and is designed for 5 /16",  ${}^3/\!\! 8$ ",  ${}^4/\!\! 2$ " or  ${}^5/\!\! 8$ " tubing. The R25 QS compression fitting does not directly thread onto the manifold, but onto other R25 connections, and is designed for use with  ${}^5/\!\! 8$ " and  ${}^3/\!\! 4$ " tubing only.





Part name	Part no.	Subcomponent Material	End Type 1	End Type 2	Cv
5/16" QS-style Compression Fitting Assembly, R20 thread	A4020313	Fitting: CA 360 Brass	QS 5/16"	ISO 228-G 3/4"	-
3/8" QS-style Compression Fitting Assembly, R20 thread	A4020375	Fitting: CA 360 Brass	QS 3/8"	ISO 228-G 3/4"	-
1/2" QS-style Compression Fitting Assembly, R20 thread	A4020500	Fitting: CA 360 Brass	QS 1/2"	ISO 228-G 3/4"	-
5/8" QS-style Compression Fitting Assembly, R20 thread	A4020625	Fitting: CA 360 Brass	QS 5/8"	ISO 228-G 3/4"	-
5/8" QS-style Compression Fitting Assembly, R25 thread	A4030625	Fitting: CA 360 Brass	QS 5/8"	ISO 228-G 1"	-
3/4" QS-style Compression Fitting Assembly, R25 thread	A4020750	Fitting: UNS C36000 UNS C37700	QS 3/4"	ISO 228-G 1"	-
5/8" QS-style Compression Fitting Assembly for Commercial Manifold, R25 thread	A4050625	-	Compression 5/8"	ISO 228-G 1"	6.58
3/4" QS-style Compression Fitting Assembly for Commercial Manifold, R25 thread	A4050750	-	Compression 3/4"	ISO 228-G 1"	8.08

Part name	Part no.	Codes	Standards	Listings
QS-style compression manifold fitting assemblies	All	IMC IRC NBC of Canada UMC	CSA B137.5 ASTM F877	cNSFus-rfh ICC-ES-PMG 1012
In addition, the following parts have	additional codes, standards, or listings:			
5/16" QS-style Compression Fitting Assembly, R20 thread	A4020313		R32: ISO 228-G 3/4"	
3/8" QS-style Compression Fitting Assembly, R20 thread	A4020375		R32: ISO 228-G 3/4"	
1/2" QS-style Compression Fitting Assembly, R20 thread	A4020500		R32: ISO 228-G 3/4"	
5/8" QS-style Compression Fitting Assembly, R20 thread	A4020625		R32: ISO 228-G 3/4"	
5/8" QS-style Compression Fitting Assembly, R25 thread	A4030625		R32: ISO 228-G 1"	
3/4" QS-style Compression Fitting Assembly, R25 thread	A4020750		R32: ISO 228-G 1"	
5/8" QS-style Compression Fitting Assembly for Commercial Manifold, R25 thread	A4050625		R25: ISO 228-G 1" NSF/ANSI 14	IAPMO-ES ICC PMG 1006
3/4" QS-style Compression Fitting Assembly for Commercial Manifold, R25 thread	A4050750		R25: ISO 228-G 1" NSF/ANSI 14	IAPMO-ES ICC PMG 1006

Installation Related applications

The R20-threaded Compression Fitting connects to Uponor manifold loop outlets. The compression end enables direct connection to Wirsbo hePEX tubing. Use the R25-threaded Compression Fitting for other R25 connections. For more information, refer to the Radiant Floor Heating Installation Handbook.

Radiant Heating and Cooling Systems
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